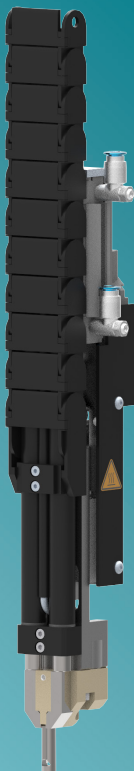


PRODUCT INFORMATION

HOT RIVETING TECHNOLOGY

BHS HOT STAMP®



- > Active dynamic temperature regulation
- > Continuous process control
- > Single-Step technology
- > Gentle to component
- > Suitable for all thermoplastics
- > Energy-efficient

Heat staking technology BHS Hot Stamp®

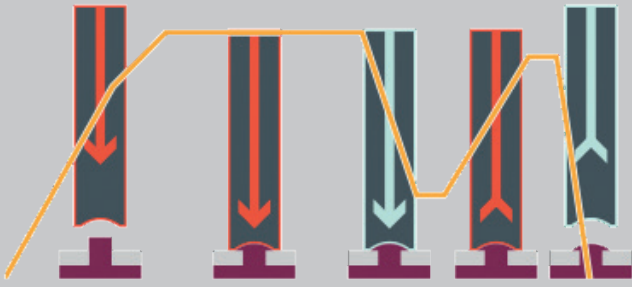
The bdtronic heat staking technology BHS Hot Stamp® is an economic joining technology for joining thermoplastics. A riveting head with a quick-change stamp, internal air cooling and high accurate temperature regulation allows stress-free heating up of the riveting pin to the suitable melting temperature and hence to a strong joint also on PCBs. Individual process control, a specifically developed coating and unique stamp design ensures a non-stick effect and low maintenance as well as repeatable production processes.

bdtronic 

DISPENSING
IMPREGNATION
PLASMA
HOT RIVETING
AUTOMATION

BHS HOT STAMP®

HEAT STAKING SYSTEM



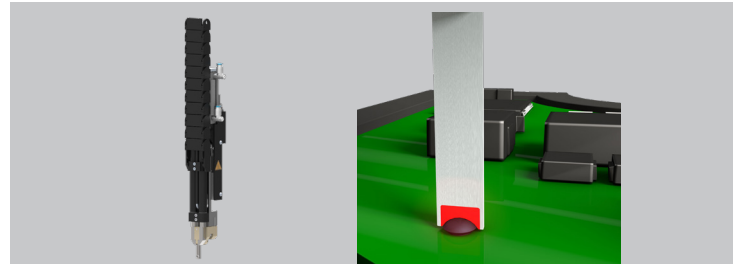
- > Heating up of the riveting stamp
- > Riveting Stroke with defined pressure
- > Melting and forming of the rivet within the regulating range
- > Monitoring of the displacement and the position
- > Active cooling within seconds in the end position
- > „Hair“-free releasing

CONTROL

- > High performance transformer
- > Integrated panel control
- > Easy-to-use touch interface
- > User management
- > Error management with clear text messages
- > Data logging of error messages
- > Process analysis
- > Unlimited program memory
- > On-screen process data
- > Maintenance function
- > Profibus/ Profinet optional
- > Temperature regulation in ms
- > Stamp management
- > Intuitive process programming
- > Process parameter handing over

RIVETING HEAD

- > Riveting head with quick-change-system
- > Integrated riveting stroke
- > Variable forming pressure
- > Maintenance friendly
- > Non-stick effect
- > Long shelf life of stamp due to special coating



PROCESS CONTROL/ PROCESS ANALYSIS

- > Position control over complete riveting stroke
- > Distance measurement or riveting movement
- > Temperature monitoring
- > Accuracy distance measurement +/- 0,1mm
- > End position monitoring
- > Pin height identification

SET POINTS

- > Forming force 20-120N
- > Working temperature range up to 350°C
- > Temperature deviation +/- 5°C

(Errors and changes reserved, as of February 2019)

- > Service hotline (German/English/French)
- > Response service MO - FR
- > Spare parts service
- > Service and maintenance
- > Process and component optimization in in-house development centers
- > Trials and development in well equipped technical centers
- > Training for machine user, machine setter and maintenance personnel
- > Seminars for machines user, machine setter and maintenance personnel

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